

Aerospace Industry speciality products

Houghton is the main supplier of production fluids to Rolls Royce with a complete range of metalcutting, rust preventive and heat treatment products fully approved against CSS specifications. The products listed are used in the manufacture of all main engine components in Rolls Royce plants and their sub-contractors throughout the UK.

Product	CSS No	Description
Rust Veto 100D	CSS122	Standard film rust preventive
Rust Veto 4214	CSS122	Thin film rust preventive
Hocut 808	CSS127	General purpose soluble coolant
Hocut 3280	CSS129	Heavy duty soluble coolant
Hocut 768	CSS130	High performance synthetic coolant
Hocut 3380	CSS131A	Creep feed grinding coolant
Cut-Max 600	CSS132	General purpose neat cutting oil
Cut-Max 600	CSS133	Heavy duty neat cutting oil
Cut-Max DC20	CSS134	Light duty neat grinding oil
Cutmax 600	CSS320	Multi-purpose NCO replaces CSS132,133,136
Cut-Max V516	N/A	Neat Oil (mineral oil free)
Evco grind TGR	CSS135	Special heavy duty neat grinding oil
Frapol TB12	CSS138	Neat drilling oil
Frapol TB12	CSS141A	Neat broaching oil
Cutmax S5029-1	CSS141A	Neat broaching Oil
Cut-Max SE100	CSS142C	Odourless EDM oil
Cut-Max SE120	CSS142C	Odourless EDM oil
Cut-Max SE2	CSS142B	Low flash EDM oil
Cut-Max SE4	CSS142A	High flash EDM oil
Houghto-Clean 15S	CSS203	Machine sump cleaner
Aqua-Quench ACR	CSS1533	Polymer quenching fluid
Houghto-Grind S155	CSS274	Synthetic fluid
Houghto-Quench 100	CSS153A	Cold quenching oil
Mar-Temp 50	CSS153B	Hot quenching oil
Mar-Temp 300	CSS184	Hot quenching oil
Aqua-Quench 200	CSS153D	Polymer quenching fluid
Aqua-Quench 110	CSS153-2	Polymer quenching fluid
Biocide OX	CSS310	Biocide
Anti-foam Agent 60	CSS234	Antifoaming agent

If you are a sub-contractor needing to use CSS approved products or a manufacturer wanting to use the same high quality, high performance fluids as the Rolls Royce group, please call your local representative or Houghton Customer Services on 08457 2250